



## San Diego, USA

### **Corporate headquarters.**

Home to development and manufacturing operations.

Size: 44,000 sq. ft.

Featured Capabilities:  
Tableting, Coating, Hot Melt  
Extrusion, Spray Dried  
Dispersion



## Beijing, China

Supporting discovery operations with 300 regular fume hoods and 18 scale up hoods since 2006.

Size: 100,000 sq. ft.

Featured Capabilities:  
Discovery Chemistry, Scale-up  
Chemistry;  
Monoclonal Antibody  
Discovery



## Shanghai, China

Growing facility for DMPK and Bioanalysis work, with an 18,000 sq. ft. Vivarium.

Size: 112,000 sq. ft.

Featured Capabilities:  
In vitro ADME, In vivo PK;  
Discovery Biology; Discovery  
Chemistry; Integrated Drug  
Discovery Services