San Diego, USA

**Corporate headquarters.**
Home to development and manufacturing operations.

Size: 44,000 sq. ft.

Featured Capabilities:
- Tableting, Coating, Hot Melt Extrusion, Spray Dried Dispersion

Beijing, China

Supporting discovery operations with 300 regular fume hoods and 18 scale up hoods since 2006.

Size: 100,000 sq. ft.

Featured Capabilities:
- Discovery Chemistry, Scale-up Chemistry;
- Monoclonal Antibody Discovery

Shanghai, China

Growing facility for DMPK and Bioanalysis work, with an 18,000 sq. ft. Vivarium.

Size: 112,000 sq. ft.

Featured Capabilities:
- In vitro ADME, In vivo PK;
- Discovery Biology; Discovery Chemistry; Integrated Drug Discovery Services